



安溪永兴机械有限公司  
Anxi Yongxing Machinery Co., Ltd

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## **Vacuum Packing Machine**

# **Instructions For User**

**Model: Yx-6czk-12**

**Anxi Yongxing Machinery Co., Ltd.**



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**First, safety precautions:**

- 1 , The machine must have a good grounding to ensure safety
- 2 , Not in a place prone to water or in wet and severe places.
- 3 , The machine requires the use of the environment is not a large amount of dust, away from the wet zone and will produce a magnetic field of the place

**Second, the use**

This machine to plastic film or plastic aluminum foil film as packaging materials, liquid, solid, powdery, paste and other items for vacuum packaging, in order to achieve anti-oxidation of goods, mildew prevention, moth-proof, anti-decay, anti-moisture, extend the quality, preservation period of the purpose, especially suitable for tea, instruments, medicine, shops, research institutions and other industries

**Iii. Structural Features**

This machine is mainly composed of: inner barrel and shell, electrical control part, vacuum pump, heating seal, etc., the main components of color stainless steel production, with beautiful appearance, compact structure, small size, light weight, small power consumption, high efficiency, durable, easy to operate and so on.

**Iv. Main Technical parameters**

Models	Yx-6czk-12	
Project		
Voltage	220V	
Power	2 x 0.18KW	
Production Capability	10KG/BAG	1 Bag / Times
	5 KG/BAG	1 Bag / Times
	3 KG/BAG	1 Bag / Times
	1 KG/BAG	6 Bag / Times
	A bubble outfit	16Bag / Times
Dimensions	440 x 445 x 700	
Weight	50kg	

**V. Instructions for use**

- 1 , You should adjust the following before you begin your work:
  - A , The machine should be guaranteed a reliable grounding.
  - B , Control button: The button has "power", "Stop", "release" Three gears, to use, you should put the "button" board to the "power", when not used, should be placed in the "Stop" place, "Exhaust" position is in the vacuum process ( before heating seal ) to find the bag mouth local or all not in the heating seal, timely pull the



button to the position , Open the Plexiglass cover, re-dispose of the bag before continuing to work, so as not to waste the bag.

C , Vacuum time and vacuum degree: vacuum time and vacuum meter with the use of vacuum time, directly related to the level of vacuum meter reading, that is, the degree of vacuum packaging related to the packaging items. General Vacuum Meter indicated as 0.06MPa-0.08MPa, can meet the requirements, and the corresponding vacuum vacuum time is about 20-30 Seconds.

D , Heating time: That is, the sealing time, its length, the specific view of the vacuum bag material and thickness, the general situation is 3 Seconds. If the bag is thicker, it can be extended appropriately; if the bag is thinner, it can be appropriately shorter; The specific value can be determined after the seal; if the indentation of the seal after the test seal is obvious and does not burn the bag, then the value is appropriate; If the indentation of the seal is not clear, the sealing time is not enough, can be appropriate If the seal is found to be charred, it indicates that the sealing time is too long and can be appropriately shorter. After continuous use for a period of time, due to the sealing of the other pieces of residual heat, heating time can be appropriately shorter.

E , Cooling time: Its role is to make the seal more reliable, generally adjusted to 3 Seconds.

F , Insurance tube: That is, the total power insurance tube of the whole machine.

2 , After adjusting, install the items to be vacuum, put the bag mouth of the bag in the sealing place.

3 , A little force, press the plexiglass surface wrench, the machine began to work after the hand to let go: "vacuum-heating seal-hit the switch to cut off the power supply", the entire work process automatically completed. Remove the packaged items and prepare to move on to the next assignment. Note: Do not buckle the glass to the button on the right side of the machine during normal use.

## **VI. Maintenance and Maintenance**

1 , The machine should be placed in a horizontal, dry, ventilated, clean place to use. The machine should be reliably grounded.

2 , Before the start of each shift, check that the values adjusted by each table are appropriate.

3 , In the use of the process, should often check the heating wire and heat-resistant tape. Heating wire and heat-resistant tape is installed in the heating wire seat, should ensure that the heating wire seat, the movement is flexible, there must be no card, resistance phenomenon: heat-resistant tape if found to wrinkle. Should be torn off in time to flatten and then glued, if the tape is damaged, should be replaced in a timely manner so as not to affect the quality of sealing.

4 , The machine can not be used to remove corrosive to the metal, chemical reaction to the vacuum pump oil, containing granular dust gas.

5 , The machine long construction period work, should pay attention to whether the vacuum pump oil is sufficient, the fuel tank memory oil must not be lower than



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the oil standard center. Insufficient oil will affect the working performance of the pump, and even damage the parts; too much oil will produce fuel injection, the general oil level is slightly higher than the oil level above the Oil window center. At the same time should ensure that the pump oil cleaning, so as not to affect the vacuum degree of the pump, in general, the new machine use about an hour or so to replace the new oil once, after every about a few hours to replace. Pump oil used:HFV-1 Vacuum pump Oil, different types of pump oil can not be mixed use. Check the oil level, replace the pump oil is carried out under the open rear sealing plate.

6 , The machine should not use, idle when the machine should be wiped clean, cover the plexiglass, and cover well with cloth or carton, placed in a dry, clean place.

#### **Vii. Accessories**

- 1 , Heat-resistant tape
- 2 , Insurance tubes

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